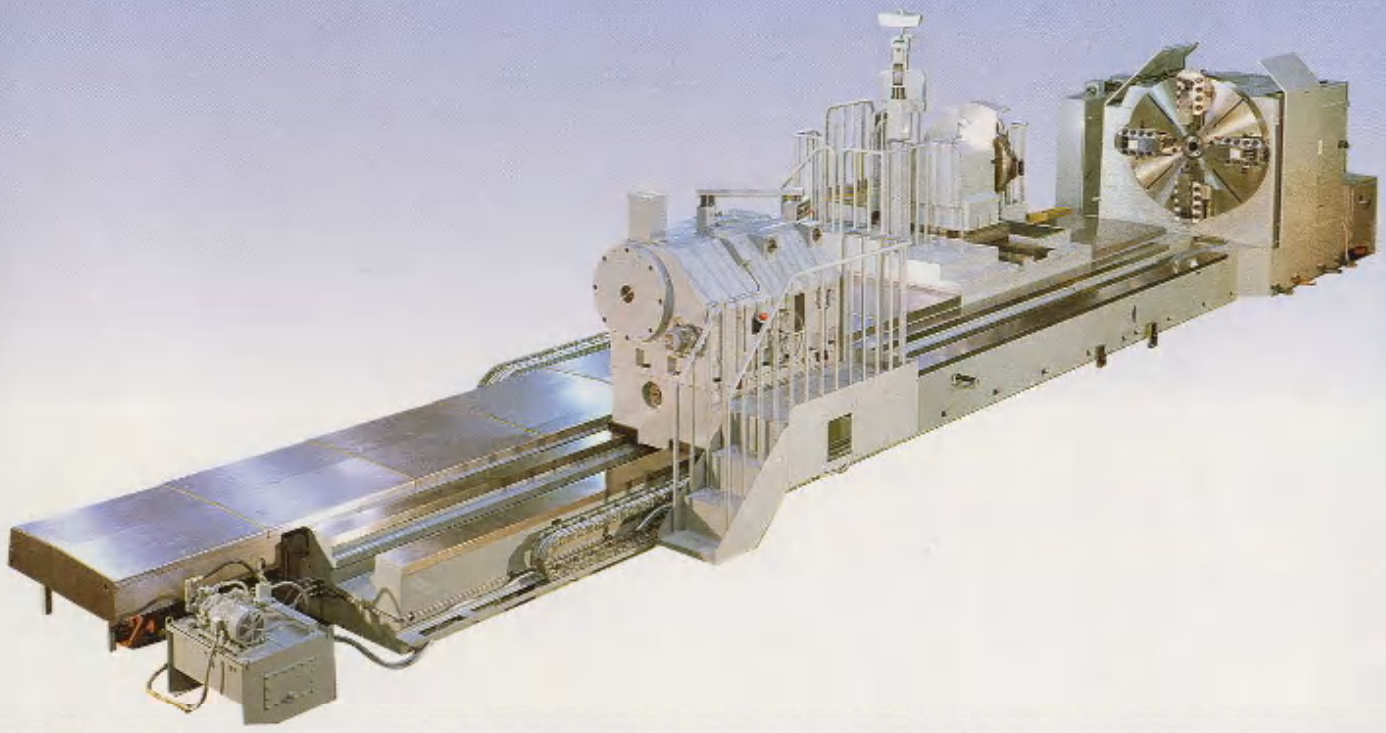
LARGE SIZE CNC LATHE
ANC. TNC. SERIES



IKEGAI

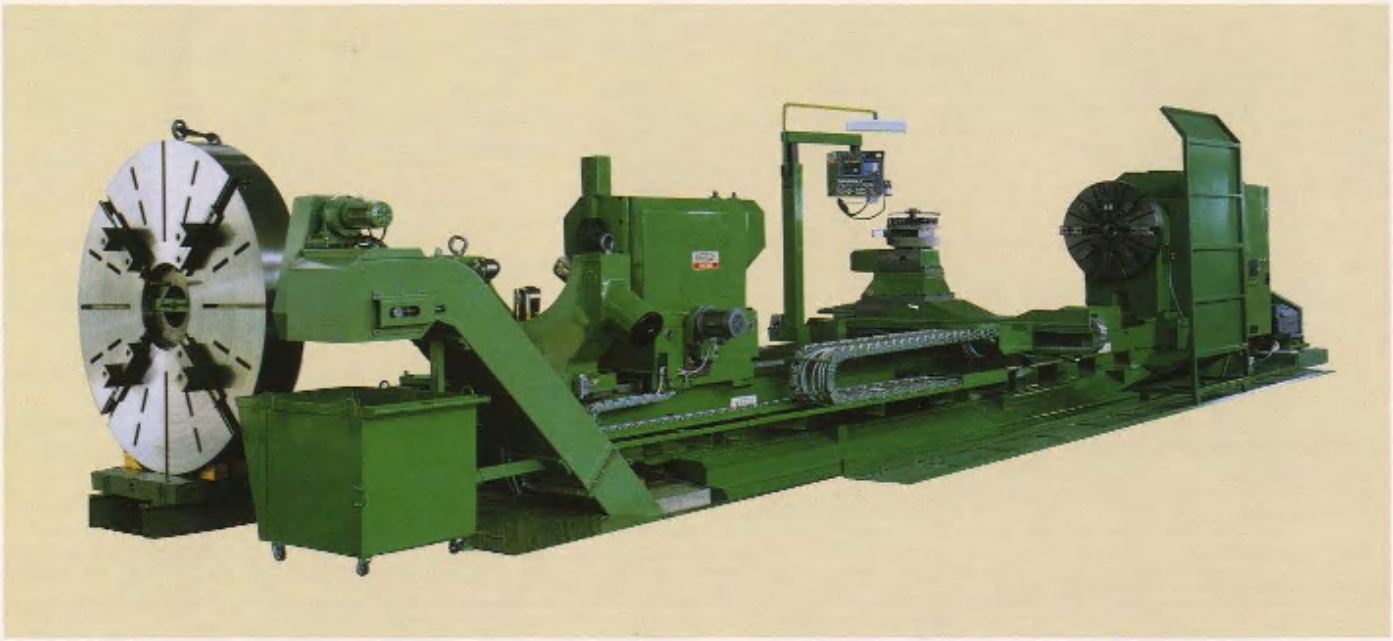
Rich Green on Land
Deep Blue in Sky and Sea

Main Specifications For Large Size CNC Lathes

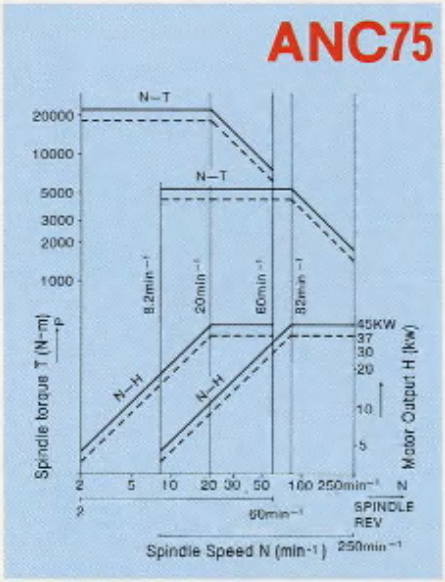
	ANC		
	56	75	100
CENTER HEIGHT			
Over bed mm(")	560(22)	750(30)	1000(40)
Over floor mm(")	1315(52 1/2)	1380(54 1/2)	1630(65)
SWING			
Over bed mm(")	1120(44)	1500(59)	2000(78 23/32)
Over carriage mm(")	800(31 1/2)	1050(41 1/2)	1550(61)
CAPACITY			
Max. supportable weight between centers kg(lbs)	5000(11000)	15000(33000)	25000(55000)
Max. supportable weight on chuck kg(lbs)	1200(2640)	3000(6600)	4000(8800)
Max. cutting force kg(lbs)	2000(4400)	3000(6600)	4000(8800)
Max. spindle torque N—m	8000	21000	33000
MAIN SPINDLE			
Spindle nose	JIS A2 NO.11	JIS A2 NO.20	
Front bearing I. D. mm(")	180(7 1/16)	280(11)	320(12 19/32)
Hole through dia. mm(")	102(4)		
Taper hole	MT NO.6	ϕ100(4) TAPER 1/10	
Spindle speed range (Infinitely variable) min^{-1}	4 Ranges 10—1000	2 Ranges 2.5—250	4 Ranges 1.6—185
Chuck (4 Jaw independent)	ϕ810(31 29/32)	ϕ1250(49 1/4)	ϕ1600(63)
BED			
Figure & NO. of guideways	HORIZONTAL FLAT・2		
Width X Height mm(")	740X730(29X28 11/16)	1000X630(40X24 13/16)	1400X630(55X24 13/16)
TRAVEL DISTANCE			
X axis mm(")	660(26)	800(31 1/2)	1000(40)
Z axis mm(")	Center distance + 160(6 3/8)	Center distance + 100(4)	
RAPID TRAVERSE			
X axis m/min(ʺ/min)	5(200)	2(80)	
Z axis m/min(ʺ/min)	10(400)	4(160)	
Tailstock m/min(ʺ/min)	Moved by carriage	2(80)	1.6(64)
TAILSTOCK			
Type of spindle	Dead center type	Built—in type	
Quill dia. x stroke mm(")	ϕ160X300(6 5/16X12)	ϕ260X350(10 1/4X14)	ϕ320X400(12 1/2X16)
Nose taper	MT. NO. 6	ϕ80(3 1/8) TAPER 1/10	ϕ100(4) TAPER 1/10
Spindle dia mm(")	110(4 3/8)	150(6)	180(7 1/8)
TURRET			
Type	8 Stations Auto. index	Square Auto. index	
Clamping force kg(lbs)	10000(22000)	13500(29700)	15000(33000)
MOTOR OUTPUT kw(HP)	AC 37/45(50/60)	AC 37/45(50/60)	
MACHINE WEIGHT kg(lbs)	14000/CD 4M(30800/CD160)	24000/CD 4M(52800/CD160)	31000/CD 4M(68200/CD160)
CENTER DISTANCE mm(")	1000~7000(40~280)	1000~7000,Use of accurated rack for feed in case of longer than 8000	

	TNC		
	56	75	100
CENTER HEIGHT			
Over bed mm(")	610(24)	750(30)	1000(40)
Over floor mm(")	1240(49 1/2)	1380(54 1/2)	1630(65)
SWING			
Over bed mm(")	1220(48)	1500(59)	2000(78 23/32)
Over carriage mm(")	820(32 9/32)	1200(47 1/4)	1600(63)
CAPACITY			
Max. supportable weight between centers kg(lbs)	7000(15400)	15000(33000)	25000(55000)
Max. supportable weight on chuck kg(lbs)	1500(3300)	3000(6600)	4000(8800)
Max. cutting force kg(lbs)	3500(7700)	4000(8800)	5000(11000)
Max. spindle torque N—m	13000	21000	33000
MAIN SPINDLE			
Spindle nose	JIS A2 NO.15	JIS A2 NO.20	
Front bearing I. D. mm(")	200(7 7/8)	280(11)	320(12 19/32)
Hole through dia. mm(")			
Taper hole	φ80 (3 1/8) TAPER 1/10	φ100 (4) TAPER 1/10	
Spindle speed range (Infinitely variable) min^{-1}	2 Ranges 4—400	2 Ranges 2.5—250	4 Ranges 1.6—185
Chuck (4 Jaw independent)	φ810(31 29/32)	φ1250(49 1/4)	
BED			
Figure & NO. of guideways	HORIZONTAL FLAT · 3		
Width × Height mm(")	1200×630(48×24 13/16)	1500×630(60×24 13/16)	1700×630(68×24 13/16)
TRAVEL DISTANCE			
X axis mm(")	440(17 3/8)	500(20)	630(24 13/16)
Z axis mm(")	Center distance + 100(4)		
RAPID TRAVERSE			
X axis m/min("/min)	3(120)	2(80)	2(80)
Z axis m/min("/min)	6/CD5,5/CD6~(240/CD200,200/CD240~)	4(160)	
Tailstock m/min("/min)	2(80)		
TAILSTOCK			
Type of spindle	Built—in type		
Quill dia. x stroke mm(")	φ200×250(8×10)	φ260×350(10 1/4×14)	φ320×400(12 1/2×16)
Nose taper	MT.NO.6	φ80 (3 1/8) TAPER 1/10	φ100 (4) TAPER 1/10
Spindle dia. mm(")	110(4 3/8)	150(6)	180(7 1/8)
TURRET			
Type	Square Auto. index		
Clamping force kg(lbs)	13500(29700)	13500(29700)	15000(33000)
MOTOR OUTPUT kw(HP)	AC 37/45(50/60)		
MACHINE WEIGHT kg(lbs)	22000/CD 4M(48400/CD160)	32000/CD 4M(70400/CD160)	42000/CD 4M(92400/CD160)
CENTER DISTANCE mm(")	3000 ~ 7000(120~280) Use of accurated rack for feed in case of longer than 8000		

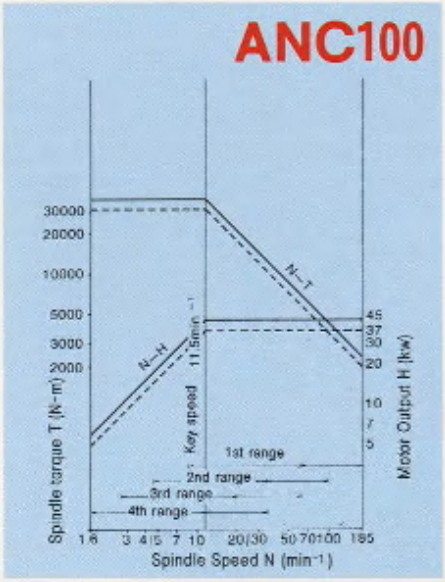
ANC100 CNC LATHE

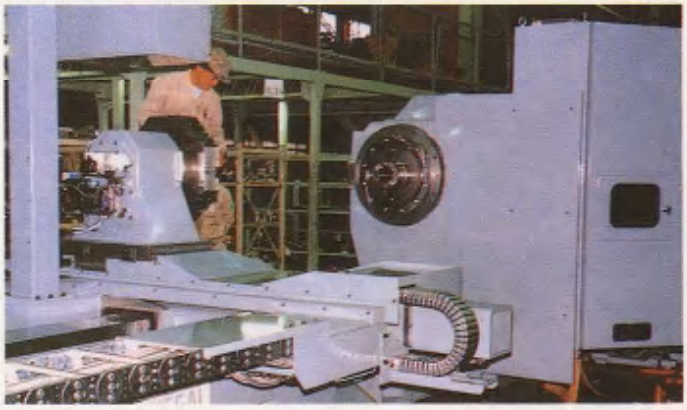


Main Spindle Torque Diagram

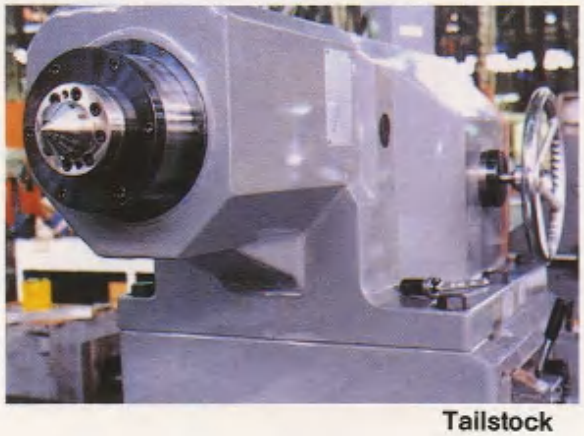


Main Spindle Torque Diagram



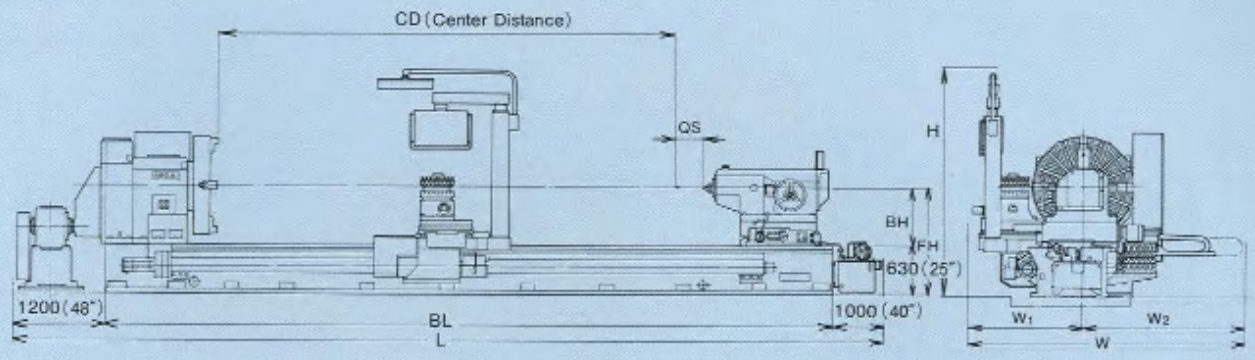


Headstock



Tailstock

Figure Drawing



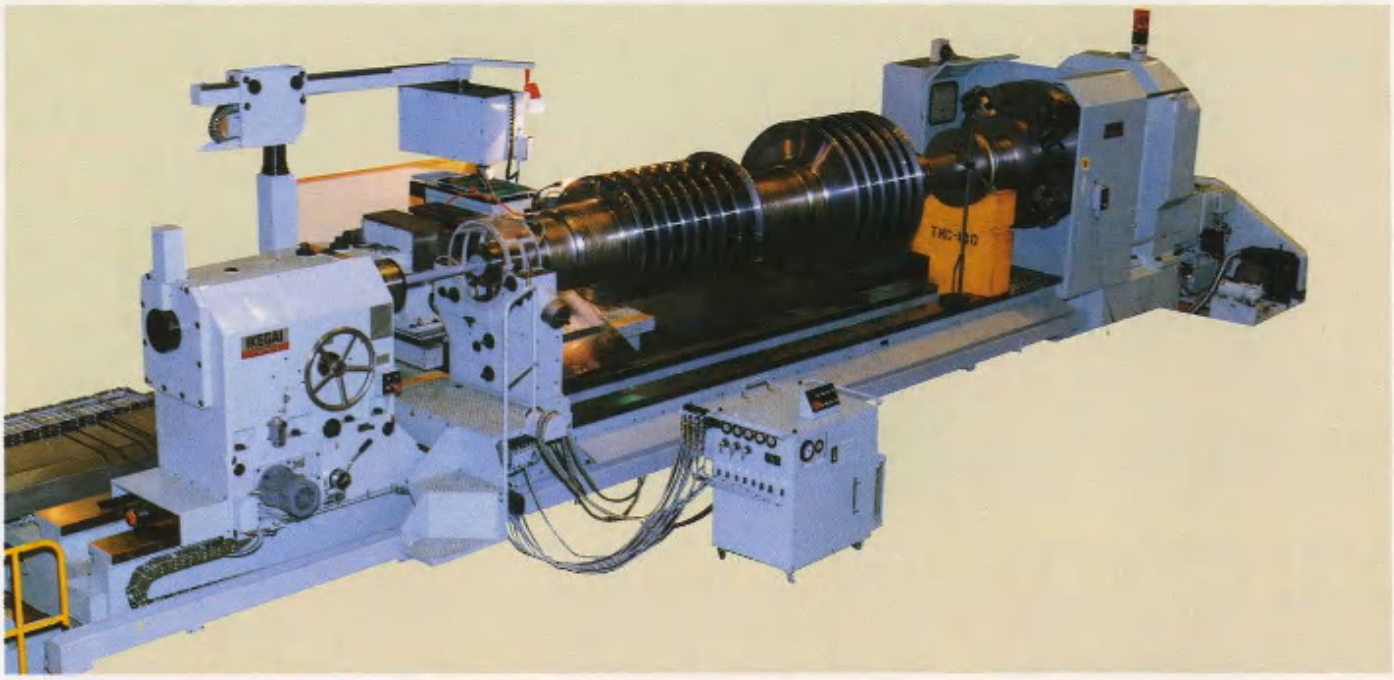
Main Dimensions

	ANC75	ANC100
H	3000mm(120")	3000mm(120")
FH	1380mm(55")	1630mm(65")
BH	750mm(30")	1000mm(40")
L	CD+5450mm(CD+215")	CD+6250mm(CD+246")
BL	CD+3550mm(CD+140")	CD+4350mm(CD+171")
QS	350mm(14")	400mm(16")
W	3500mm(140")	4000mm(160")
W_1	1500mm(60")	1700mm(68")
W_2	2000mm(80")	2300mm(92")

High Precision CNC LATHE With a Rigid Two-Guideway Bed

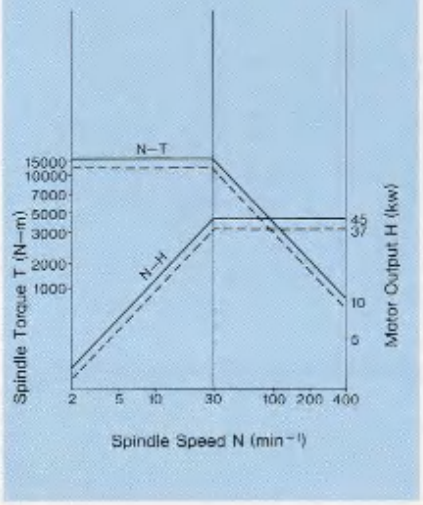
- The spindle gear box is mounted outside the headstock to avoid heat transmission.
- Pitch diameter of the drive gear is almost the same as the swing over carriage. A very rigid and strong headstock structure makes extremely smooth roughing and Interrupting cutting.
- The tailstock body movement can be operated by push-buttons, and the quill can be moved manually by a handle.
- The cross slide width is the largest in it's class.
- The bed guideways and saddle guideways are made of special casting and are hardened and ground.
- A spindle inching button is provided as a standard feature on the side of the headstock. It is absolutely necessary for loading and unloading purposes.

TNC 100 CNC LATHE



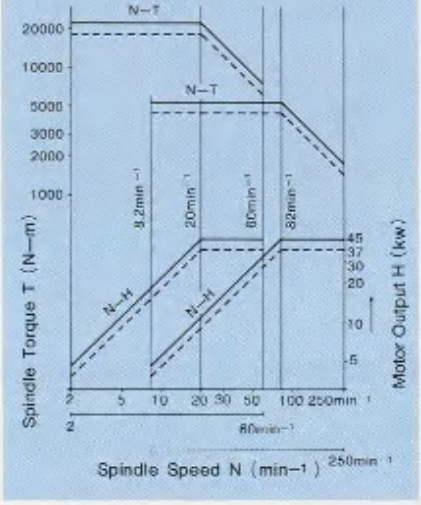
Main Spindle Torque Diagram

TNC56



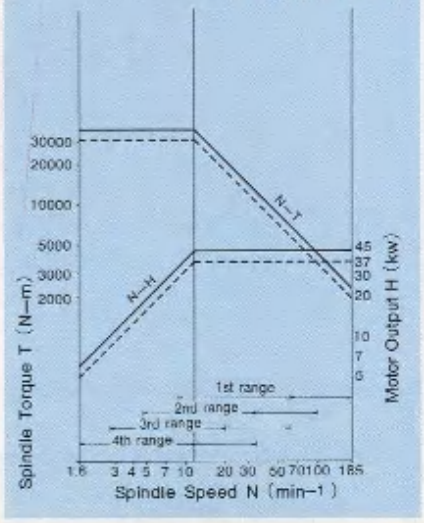
Main Spindle Torque Diagram

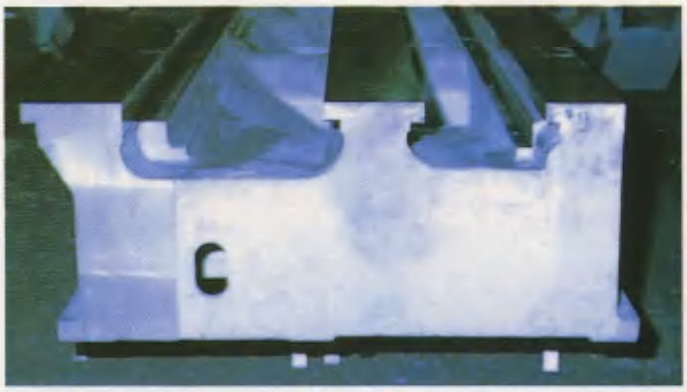
TNC75



Main Spindle Torque Diagram

TNC100

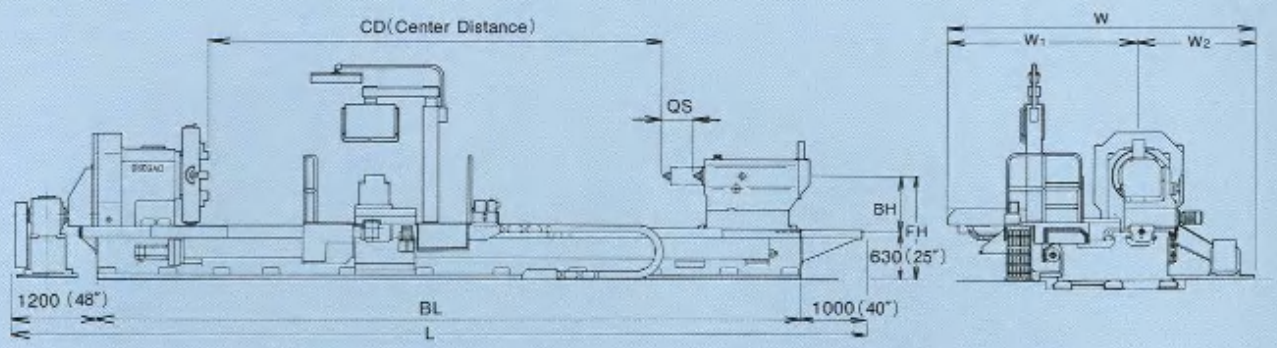




Bed With 3 Guideways

From Operator Side

Figure Drawing



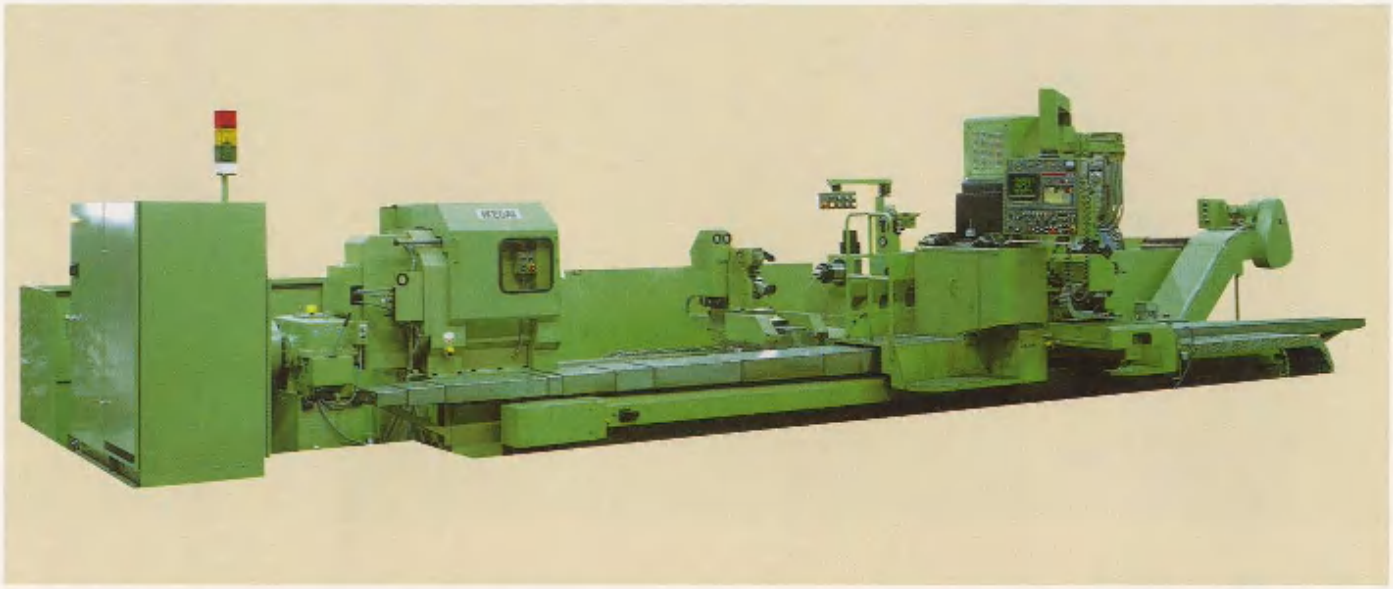
Main Dimensions

	TNC56	TNC75	TNC100
BH	610mm(24")	750mm(30")	1000mm(40")
FH	1240mm(49")	1380mm(55")	1630mm(65")
L	CD+4900mm(CD+193")	CD+5700mm(CD+224")	CD+6300mm(CD+248")
BL	CD+2700mm(CD+106")	CD+3500mm(CD+138")	CD+4100mm(CD+162")
QS	250mm(10")	350mm(14")	400mm(16")
W	3700mm(148")	4100mm(164")	4450mm(178")
W_1	2100mm(84")	2500mm(100")	2750mm(110")
W_2	1600mm(64")	1600mm(64")	1700mm(68")

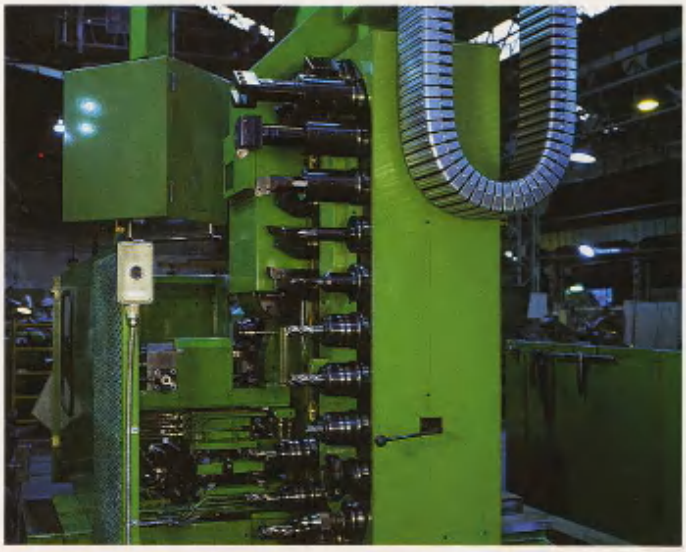
High Precision CNC LATHE With a Rigid Three-Guideway Bed

- The spindle gear box is mounted outside the headstock to avoid heat transmission.
- Pitch diameter of the drive gear is almost the same as the swing over carriage. A very rigid and strong headstock structure makes extremely smooth roughing and Interrupting cutting.
- The tailstock body movement can be operated by push-buttons, and the quill can be moved manually by a handle.
- The cross slide width is the largest in it's class.
- The bed guideways and saddle guideways are made of special casting and are hardened and ground.
- A Spindle inching button is provided as a standard.

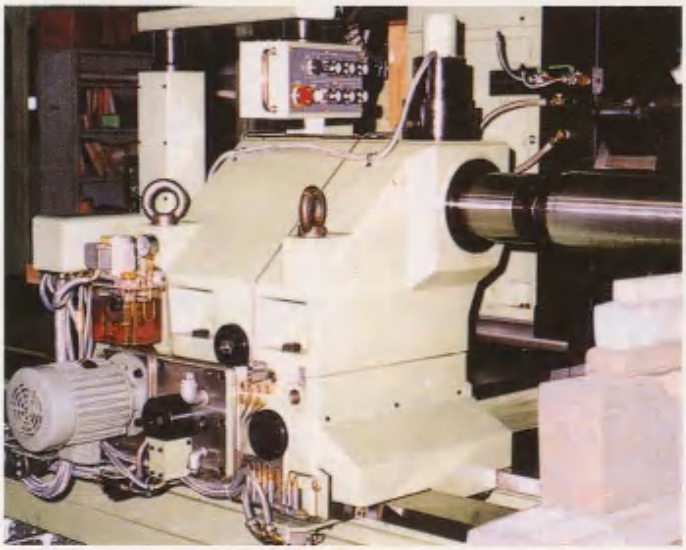
TNC56 TURNING CENTER



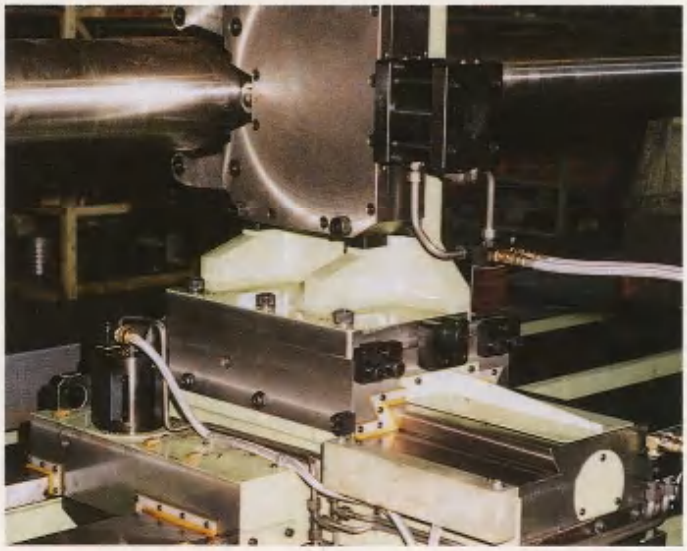
Turret with Y Axis



ATC

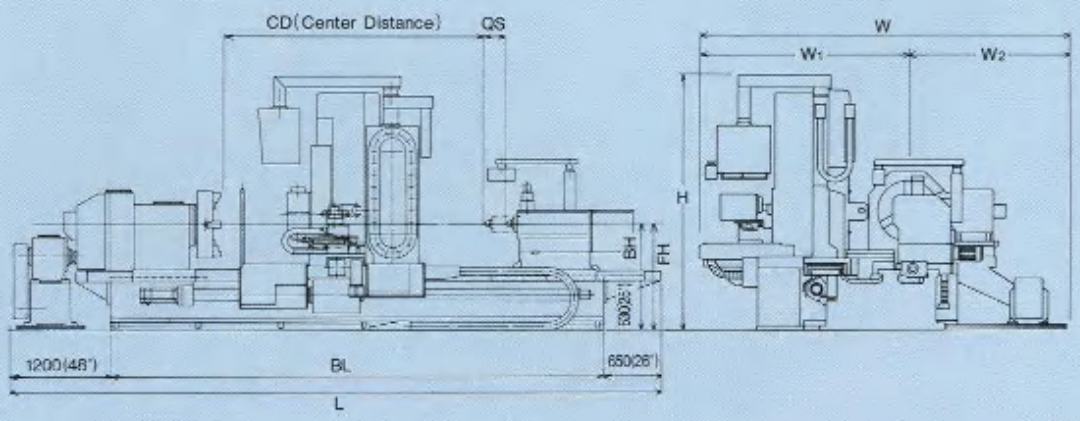


Programmable tailstock



Auto. centering steady rest

Figure Drawing



Specifications

	TNC56	TNC75
CENTER HEIGHT OVER BED mm(")	610(24)	750(30)
SWING OVER CARRIAGE mm(")	840(33")	1200(47¼)
CAPACITY		
Max. supportable weight between centers kg(lbs)	7000(15400)	15000(33000)
Max. cutting force kg(lbs)	2000(4420)	2000(4400)
Max. main spindle torque N-m	12,740	21000
MAIN SPINDLE		
Spindle nose	JIS A2 NO. 15	JIS A2 NO. 20
Spindle dia. mm(")	240(9⁷/₇")	280(11)
Spindle taper hole mm(")	φ80 (3¹/₈)Taper 1/10	φ100(4) Taper 1/10
Spindle speed range (Infinitely variable) min⁻¹	2 Ranges 4-400	2 Ranges 2.5—250
REVOLVING TOOL SPINDLE		
Spindle nose	No.10 Short taper	BT. NO. 50
Sindle speed range min⁻¹	60~1000	80~800
Tool change	ATC	ATC
CHUCK	ø810(32)4 Jaw Independent	φ1250(49¹/₄) 4 Jaw Independent
BED		
No. of guideways	3	3
Width x height mm(")	1200×630(48×21¹³/₁₆)	1500×630(66×24¹³/₁₆)
TRAVEL DISTANCE		
X axis mm(")	500(120")	560(22)
Z axis mm(")	C. D.+200(8)	C. D.+200(8)
Y axis mm(")	+250, −150	+150(+6)−100(−4)
MAIN SPINDLE INDEXING	Every 3° or 0.001°	Every 3° or 0.001°
TAILSTOCK		
Type	Built-in quill programmable	Built-in quill, Self-movement
Quill dia. x stroke mm(")	ø230×250(9×10)	260×350(10¹/₄×14)
Spindle nose taper	MT. NO. 6	φ80(3¹/₈) Taper1/10
TURRET		
Type	4 Stations auto. index	8 Stations auto. index
Turning tool change	ATC	manually
ATC		
Storageable no.	24 Tools, turning tool	16 Tools, Revolving tool
Tool shank size	NT. NO. 50	BT. NO. 50
MAIN SPINDLE MOTOR OUTPUT kw(HP)	AC 11/15(AC 15/20)	AC37/45(AC50/60)
REVOLVING TOOL SPINDLE MOTOR OUTPUT kw(HP)	AC 5.5/7.5(AC7.5/10)	AC5.5/7.5(AC7.5/10)
CNC UNIT	FANUC-16TA CAP II	FANUC—15T
MACHINE WEIGHT kg(lbs)	25500/C.D.3m(48400/C.D.160)	32000/C. D. 4m(70400/C. D. 160)

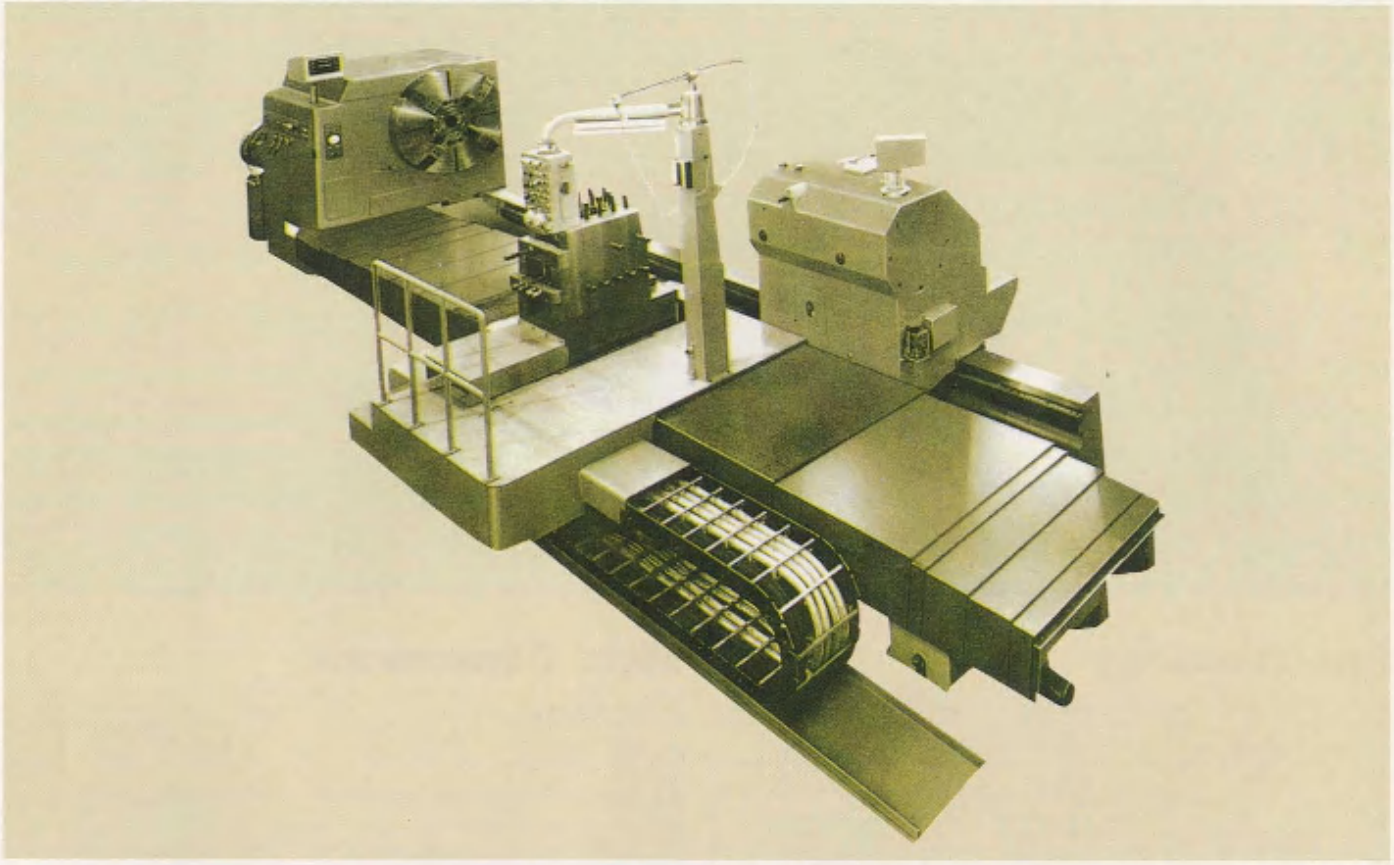
Main Dimensions

MODEL / MARK	TNC56	TNC75
H	3000mm(118")	3300mm(132")
FH	1240mm(49")	1830mm(55")
BH	610mm(24")	750mm(30")
L	CD+4650mm(CD+183")	CD+5400mm(CD+216")
BL	CD+2500mm(CD+98")	CD+3200mm(CD+128")
QS	250mm(10")	350mm(14")
W	3500mm(138")	4100mm(164")
W_1	2000mm(79")	2500mm(100")
W_2	1500mm(59")	1600mm(64")

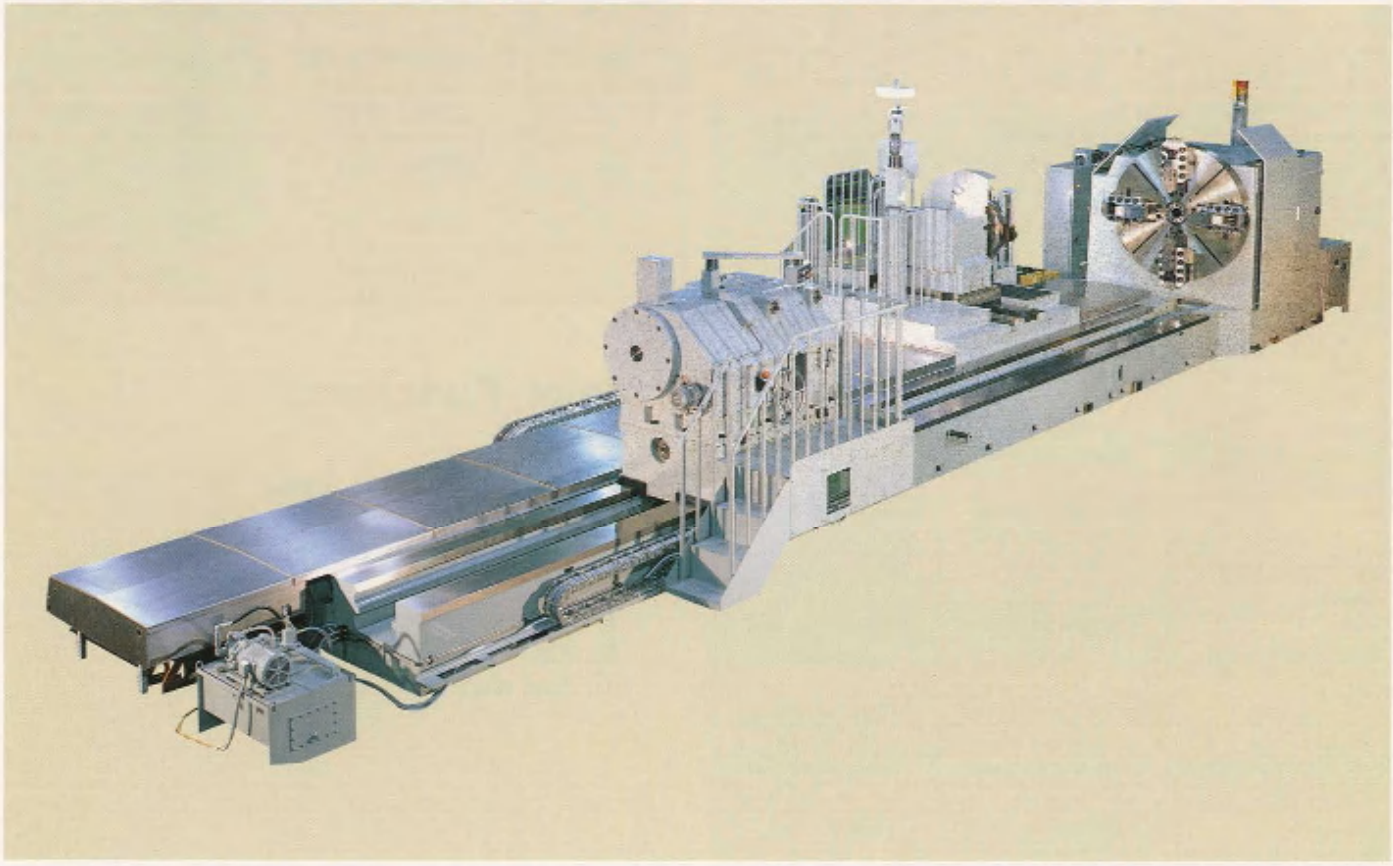
Major Functions

1. Main spindle auto. index
2. Turret with Y axis
3. Programmable tailstock
4. ATC
5. Auto. centering steady rest
6. FBG
7. Tool setter (Touch sensor type)

TNC100S CNC LATHE

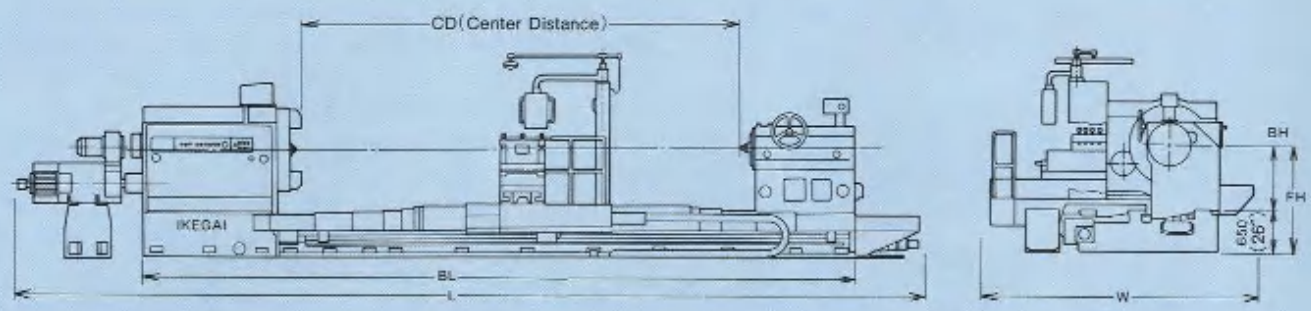


TNC125S CNC LATHE



Heavy Duty CNC LATHE With 4 Guideways Bed, TNC100S · TNC125S

Figure Drawing

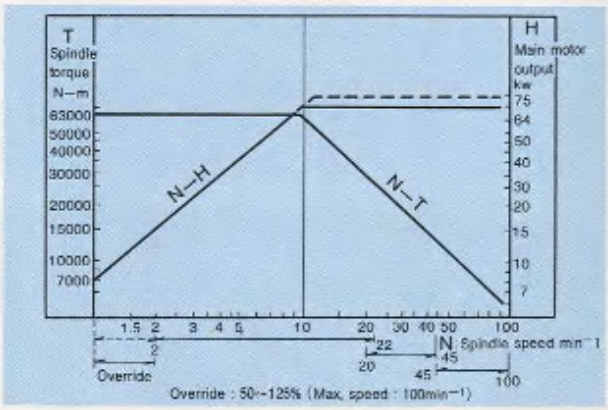


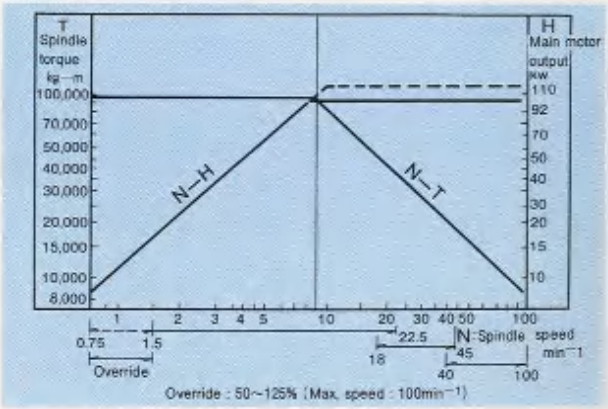
Main Specifications

	TNC100S	TNC125S
MAIN SPINDLE		
Front bearing dia. mm(")	440(17³/₈)	530(20⁷/₈)
Rear bearing dia. mm(")	300(11¹³/₁₆)	340(13³/₈)
Taper hole	φ140(5¹/₂)Taper 1/10	
Center height over bed mm(")	1000(40)	1250(50)
Spindle speed range (Infinitely variable) min⁻¹	3 ranges 2~100	3 ranges 1.5~100
TAILSTOCK		
Quill dia. mm(")	480(18²⁹/₃₂)	580(22²⁷/₃₂)
Spindle dia. mm(")	280(11)	340(13³/₈)
Taper hole	φ140(5¹/₂)Taper 1/10	
Quill stroke mm(")	450(18)	500(20)
CARRIAGE		
Width of carriage mm(")	1520(59²⁷/₃₂)	1700(66¹⁵/₁₆)
Width of crosslide mm(")	450(18)	500(20)
Z axis stroke mm(")	C. D. +150(C. D. +6)	
X axis stroke mm(")	650(26)	770(30³/₈)
BED		
Width mm(")	2000(80)	2500(100)
Height mm(")	650(26)	
No. of guideways	4	
RAPID TRAVERSE		
Z axis mm/min("/min)	4800(192)	
X axis mm/min("/min)	2400(96)	
Tailstock 50HZ 60HZ	2000(80) 2400(96)	
MOTOR OUTPUT		
Main spindle motor kw(HP)	DC75(DC100)	DC110KW(DC145)
Z axis motor	AC MODEL α65(8.2kw)	
X axis motor	AC MODEL α100(10kw)	
Tailstock motor kw(HP)	AC1.5(2)	AC2.2(3)
Lubrication motor kw(HP)	AC1.5(2)	
CAPACITY		
Swing over carriage mm(")	1600(64)	2100
Supportable weight between centers kg(lbs)	50000(110000)	70000(154000)
Main spindle torque N-m	63000	100000
Max. cutting force kg(lbs)	8000(17600)	10000(22000)
MACHINE WEIGHT		
C. D. 6000mm(240") kg(lbs)	90500(199100)	125000(275000)
C. D. 7000mm(280") kg(lbs)	94300(207460)	133000(292600)
C. D. 8000mm(320") kg(lbs)	98100(215820)	141000(310200)
C. D. 10000mm(400") kg(lbs)	105700(232540)	161000(354200)

Main Dimensions

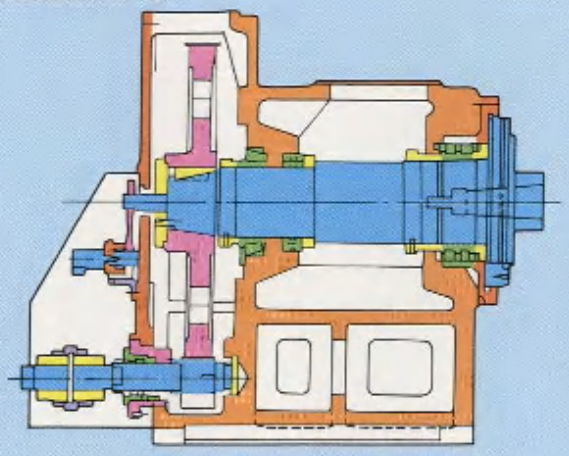
	TNC100S	TNC125S
FH	1650mm(66")	1900mm(76")
BH	1000mm(40")	1250mm(50")
L	CD+7000mm(CD+280")	CD+8100mm(CD+324")
BL	CD+4200mm(CD+168")	CD+5300mm(CD+212")
W	4300mm(172")	4800mm(192")





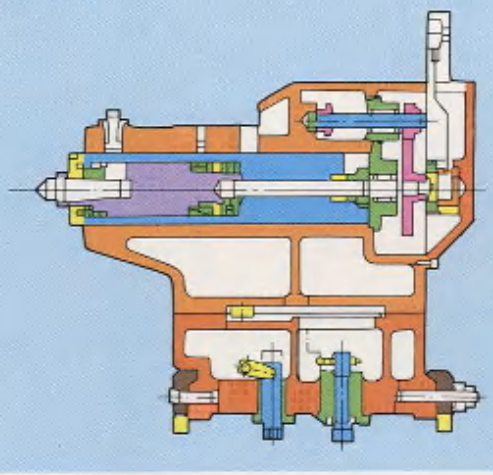
Characteristics of ANC. TNC Series

Headstock

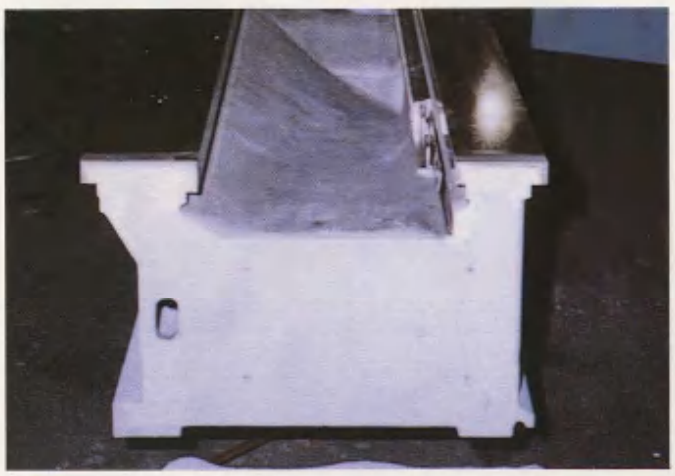


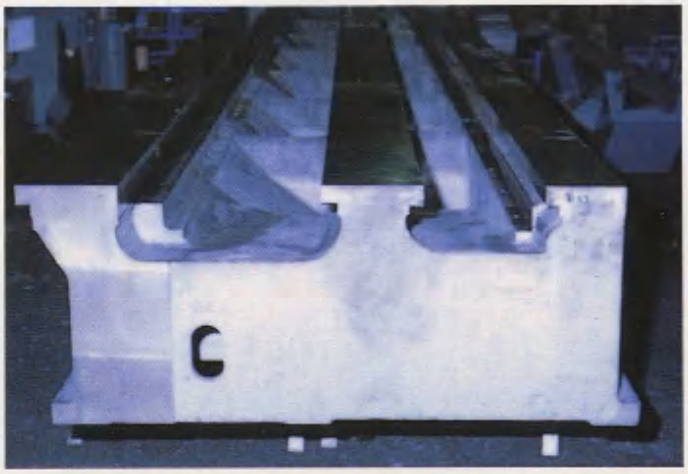
1. The Spindle gear box is mounted outside the headstock. This results in no heat distortion between the front and rear of the spindle as only one large diameter spindle is in the headstock.
2. The main spindle is supported at two points and is a "rear driven system".
3. The large diameter of the helical gear provides no backlash, smooth spindle rotation and very heavy duty machining, even when interrupting cutting.
4. Constant surface speed control is a standard feature.

Tailstock

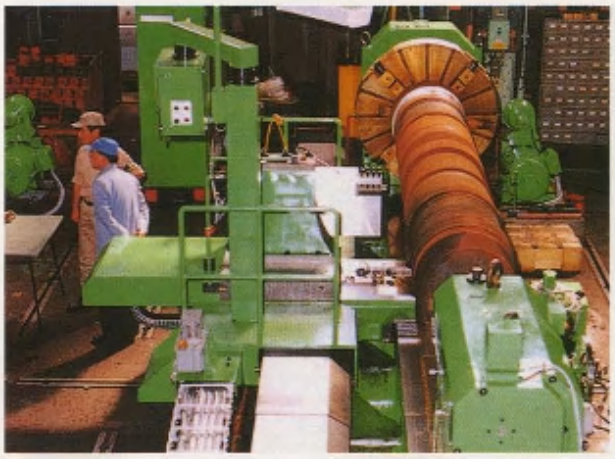


1. The body is clamped firmly on the bed by wedge type plates and jaws which prevent it from reversing.
2. Thrust force can be monitored by a meter on the tailstock.
3. The tailstock body can be operated either by a simple push-button operation, or manually with a handle for adjustment.

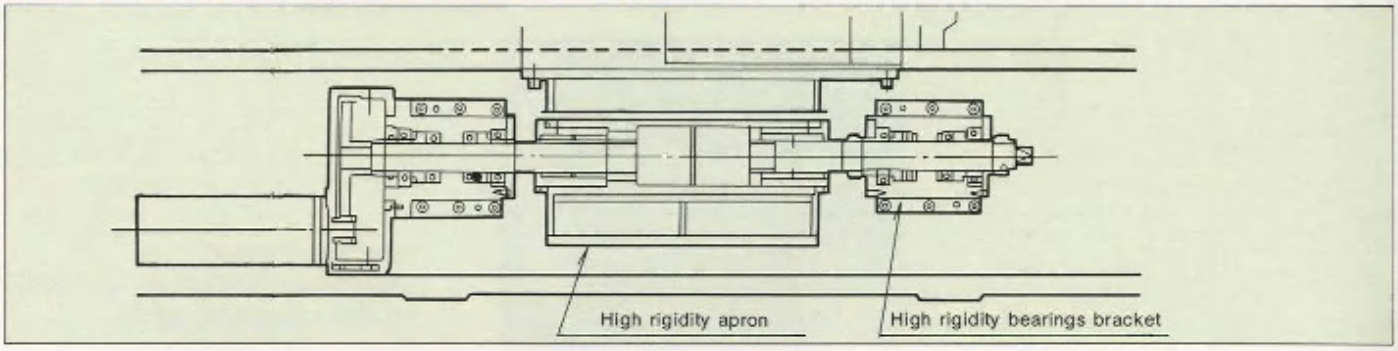




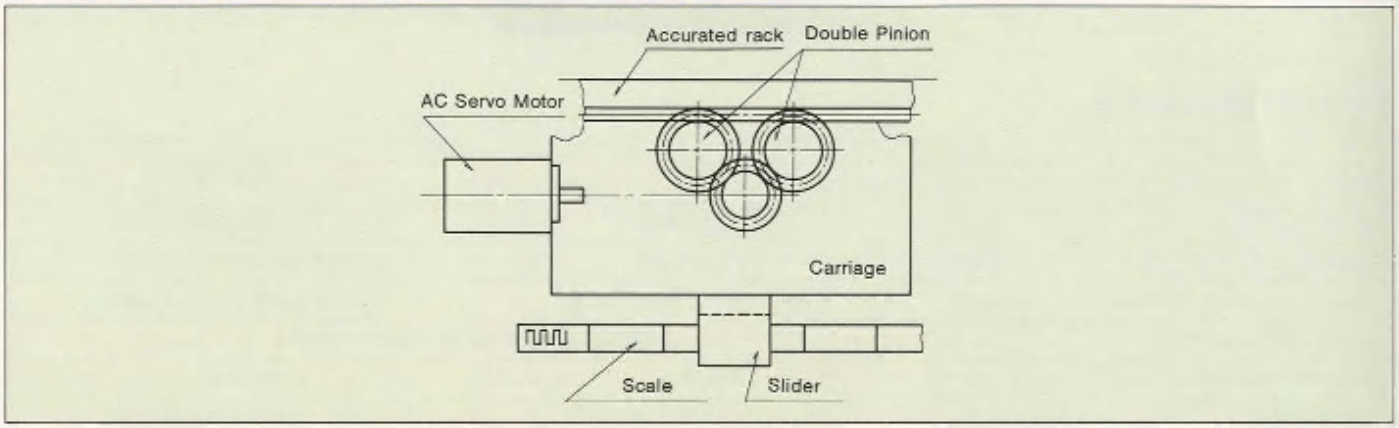
1. Cutting force is always inside the guideways. Cutting force per cm² (inch²) will be minimal as guideways are so wide.
2. Guideways are all hardened and ground.
3. Guideways are rectangular shaped. Saddle is guided at four faces (front & rear, right & left).



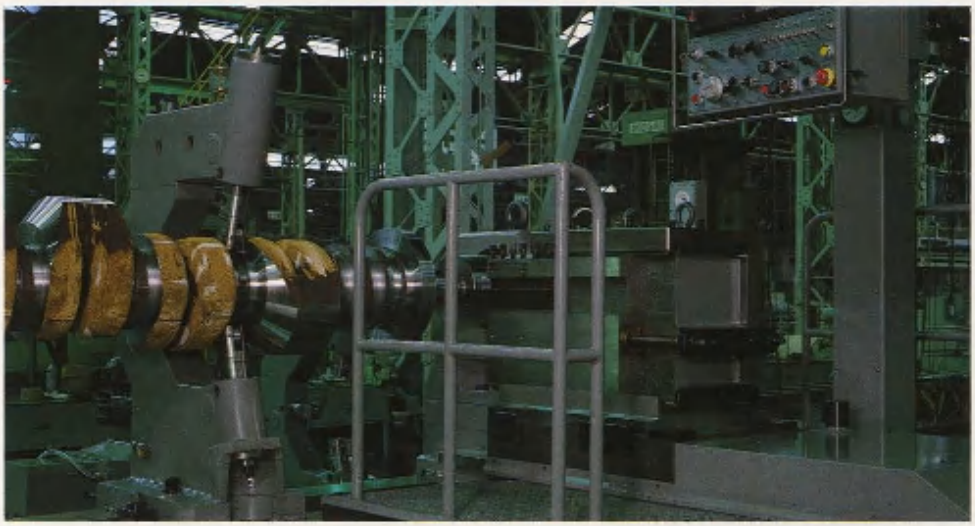
Double Anchor (Up to center distance 7000mm)



Double Pinion (Center distance longer than 8000mm)



1. Guideways are rectangular shaped. Saddle is guided at four faces for smooth movement with the least lost motion.
2. Guideways on saddle and cross slide are hardened and ground.
3. Thick and wide supporting face and span provides a very high and strong rigidity against deforming.
4. Large diameter ball screws on X-axis and Z-axis are preloaded and supported at both ends to prevent thermal and elastic distortion.



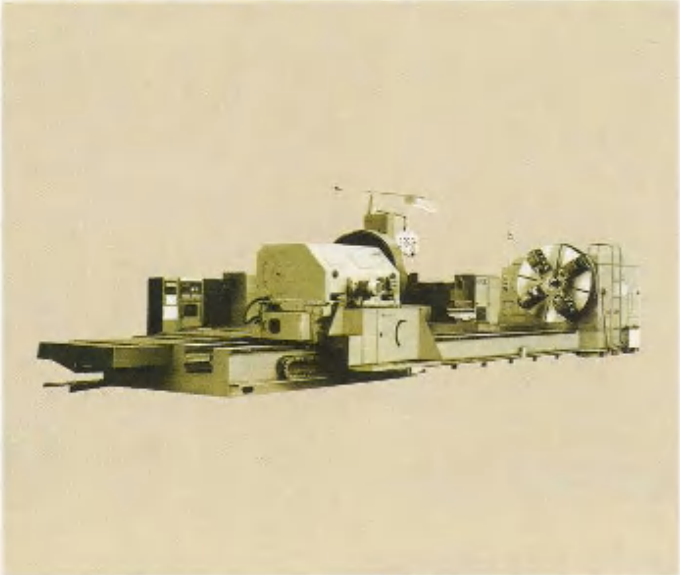
Control step:
Machine can be operated on the saddle.

Operation panel:
Machining operation is centralized on this operation panel.

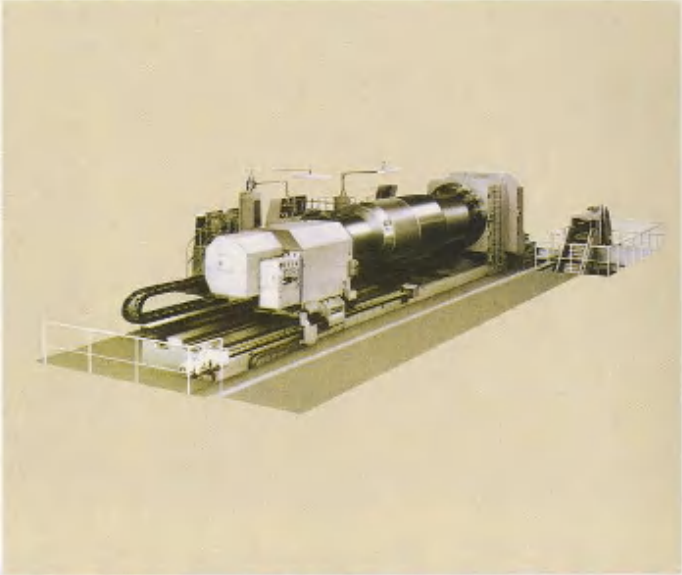
Specifications

Item \ NC Unit		18 T	16CAPII
Controlled axis		X, Z(2 Axes)	X, Z(2 Axes)
Least input increment	mm(")	0.001(0.0001)	0.01/0.001(0.001/0.0001)
Max. commandable value	mm(")	±99999.999(±9999.9999)	±99999.999(±9999.9999)
Absolute/Incremental		Combined Use In The Same Block	
Decimal point input		Possible	Possible
Cutting feed	mm/rev("/rev)	0.001~500.000(0.0001~9)	0.001~500.000(0.0001~9)
Handle feed	mm(")	0.001/0.01/0.1(0.0001/0.001/0.01)	0.001/0.01/0.1(0.0001/0.001/0.01)
Rapid traverse override	%	FL,25,50,100	FL,25,50,100
Cutting feed override	%	0-150	0-150
Part program storage length	m	20	40
Spindle function		S4 Digit	S4 Digit
Constant surface speed control		G96 Command	G96 Command
Tool function		T4 Digit	T4 Digit
Tool offset		16 Pairs	32 Pairs
Registered programs		63	100
Canned cycle		G90, G92, G94	G90, G92, G94
CRT		9" Mono Chrome	14" Color
Memory type pitch error compensation		Standard	Standard
Back ground editing		Standard	Standard

TNC100RS



TRS125



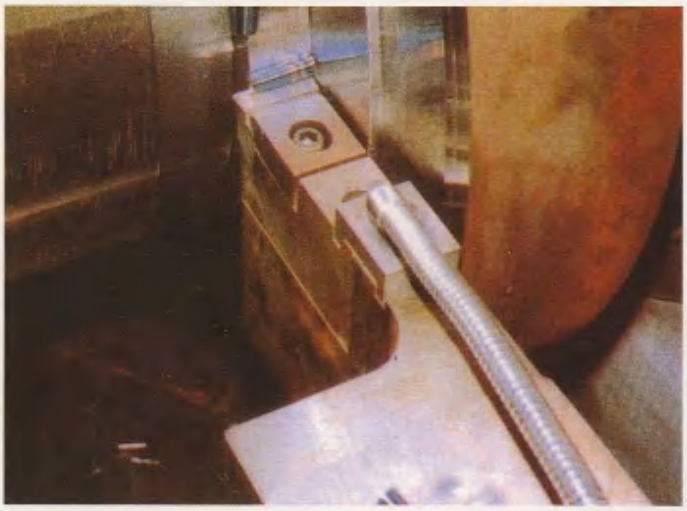
Specifications TNC100RS

	TNC100RS
MAIN SPINDLE	
Front bearing dia.	600mm(24")
Rear bearing dia.	340mm(13 3/8")
Taper hole	φ140 Taper 1/10(5 1/2Taper 1/10)
Center height over bed	1000mm(40")
Spindle speed range (Infinitely variable)	3 Renges 1.0~100min^{-1}
TAILSTOCK	
Spindle dia.	440mm(17 5/16")
Taper hole	φ140Taper1/10(5 1/2"Taper 1/10")
CARRIAGE	
Width of carriage	1750mm(70")
Width of crosslide	800mm(32")
Z axis stroke	C.D. + 200mm(C.D. + 8")
X axis stroke	770mm(30 5/16")
BED	
Width of bed	2530mm(100")
Height of bed	650mm(25 1/2")
No. of guideways	4
RAPID TRAVERSE	
Z axis	4800mm/min(192"/min)
X axis	2400mm/min(96"/min)
Tailstock 50Hz	2000mm/min(80"/min)
60Hz	2400mm/min(96"/min)
MOTOR OUTPUT	
Main spindle motor	DC 220kw(DC295HP)
Z axis motor	AC Model α100(10kw)
X axis motor	AC Model α150(12kw)
Tailstock motor	AC 2.2kw(AC 3 HP)
Lubrication motor	AC 1.5kw(AC 2 HP)
CAPACITY	
Swing over carriage	1600mm(64")
Supportable weight between centers	70000kg(154000lbs.)
Main spindle torque	120000N-m
Max. cutting force	20000kg(44000lbs.)
MACHINE WEIGHT	
C.D. 8000mm	139000kg(305800lbs.)
C.D. 10,000mm	147000kg(323400lbs.)

Specifications TRS125

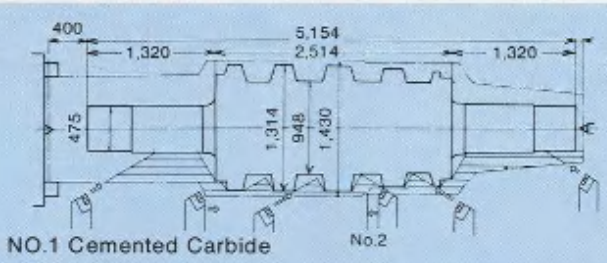
	TRS125
MAIN SPINDLE	
Front bearing dia.	900mm(36")
Rear bearing dia.	710mm(28")
Taper hole	φ160Taper1/4(6 9/32Taper 1/4)
Center height over bed	1300mm(52")
Spindle speed range	1~20min^{-1}
TAILSTOCK	
Spindle dia.	800mm(32")
Taper hole	φ160Taper1/4(6 9/32Taper 1/4)
Quill stroke	150mm(6")
CARRIAGE	
Width of carriage	2000mm(80")
Width of crosslide	1240mm(49")
Z axis stroke	C.D. + 200mm(C.D. + 8")
X axis stroke	700mm(28")
BED	
Width of bed	3500mm(140")
Height from floor	1000mm(40")
No. of guideways	4
RAPID TRAVERSE	
Z axis	3000mm/min(120"/min)
X axis	1500mm/min(60"/min)
Tailstock 50Hz	1200mm/min(48"/min)
60Hz	1450mm/min(58"/min)
MOTOR OUTPUT	
Main spindle motor	DC 360kw(DC480HP)
Z axis motor	DC 1.5kw(DC 2HP)
Z axis rapid traverse motor	AC 4P 5.5kw(AC 4P 7.5HP)
X axis motor	DC 0.75kw(DC 1HP)
X axis rapid traverse motor	AC 2P 1.5kw(AC 2P 2HP)
Tailstock motor	AC 4P 5.5kw(AC 4P 7.5HP)
Headstock lubrication motor	AC 4P 1.5kw(AC 4P 2HP)
CAPACITY	
Swing over carriage	2000mm(80")
Supportable weight between centers	120000kg(264000lbs.)
Main spindle torque	400000N-m
Max. cutting force	32000kg(70400lbs.)
MACHINE WEIGHT	
C.D. 8000mm (320")	227000kg(499400lbs.)
C.D. 10,000mm (400")	240000kg(528000lbs.)

Example Of Heavy Cutting

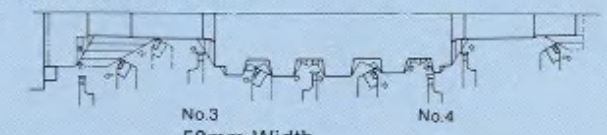


TRS125 Example Of Rough Cutting

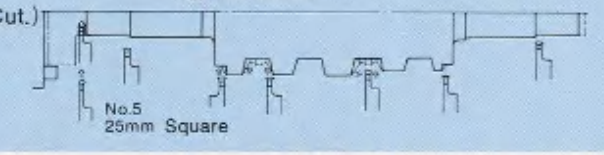
1ST OP(Rough Cut.)



2ND OP(Middle Cut.)



3RD OP(Semi Finish Cut.)



Material : Adamite Roll
Hardness : HRC30

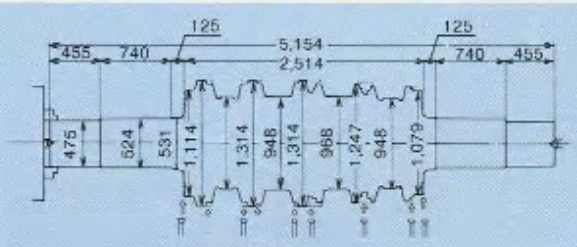
Workpiece Weight : 50t

Cutting Speed : 20-40m/min.
Feed Rate : 0.8-1. 5mm/rev.
Cutting Depth : 35-80mm

Net Cutting Time : 2. 168min
Total Cutting Time Required : 2. 758min.

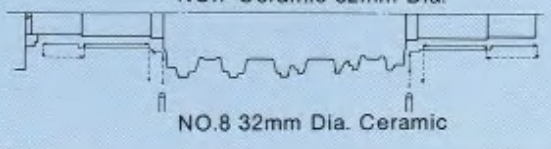
TNC125S Example Of Finish Cutting

4TH OP(Middle Cut.)



5TH OP(Semi Finish Cut.)

6TH OP(Finish Cut.)



Material : Adamite Roll
Hardness : HRC30

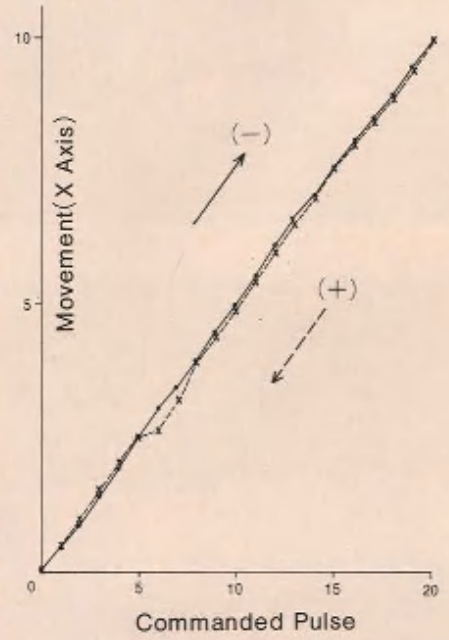
Workpiece Weight : 50t

Cutting Speed : 60-100m/min.
Feed Rate : 0.4-1. 2mm/rev.
Cutting Depth : 2-50mm

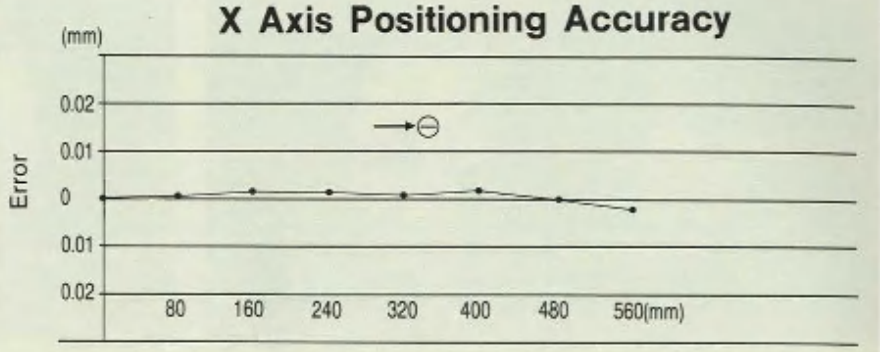
Net Cutting Time : 636min
Total Cutting Time Required : 970min.

Example Of CNC Accuracy (TNC75 × 7000)

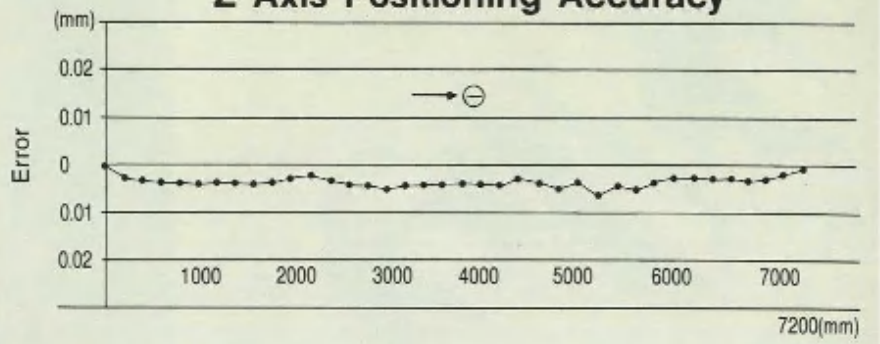
X Axis One Pulse Feed



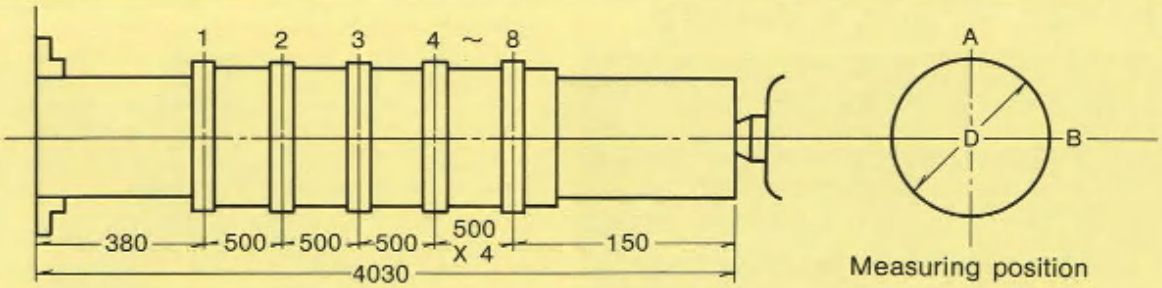
X Axis Positioning Accuracy



Z Axis Positioning Accuracy



Example Of Machining Accuracy (TNC75 × 7000)



Cutting Conditions

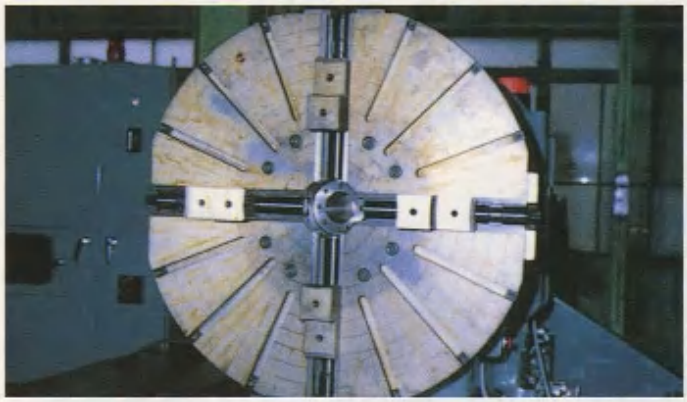
Spindle Speed 180min^{-1}
Cutting Speed 152m/min
Cutting Depth 0.2mm
Feed Rate 0.2mm/rev
D = 271mm

Tool Used : P10
Material : S45C

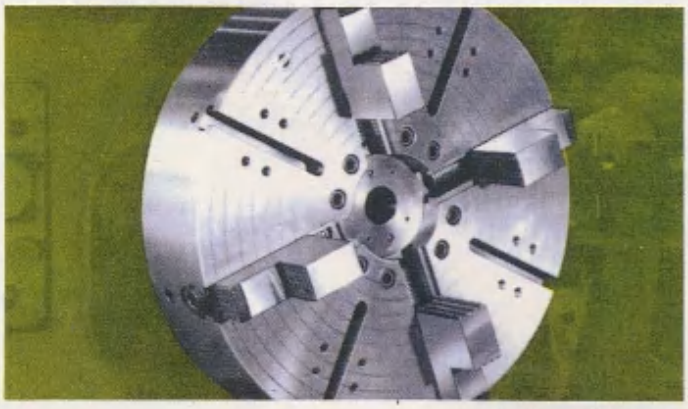
	1	2	3	4	5	6
A	271.595	.600	.610	.620	.620	.618
B	.600	.605	.615	.625	.625	.622
Roundness	0.005	0.005	0.005	0.005	0.005	0.004

7	8	9	10	11	12	Cylyndricity
.615	.610					0.025
.618	.613					0.025
0.003	0.003					

Standard Accessories

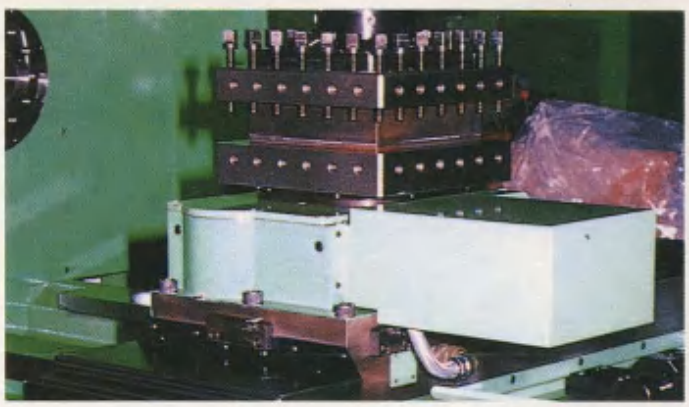


4 Jaw Chuck



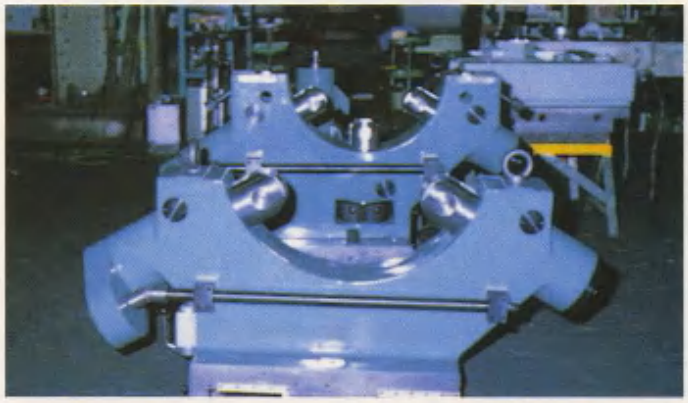
4 Jaw Chuck

Dead Center

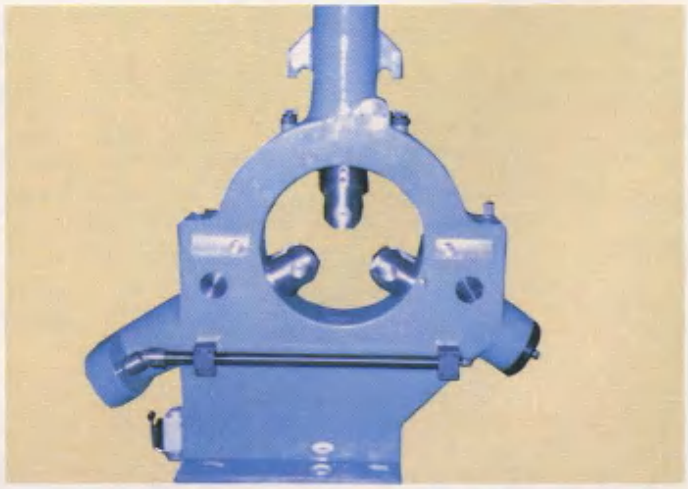


Square Turret

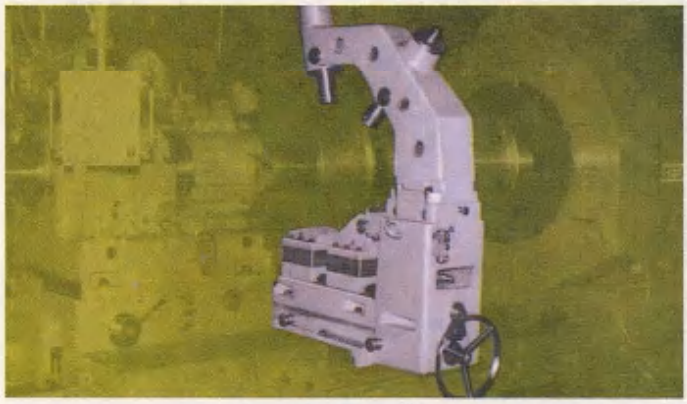
Optional Accessories



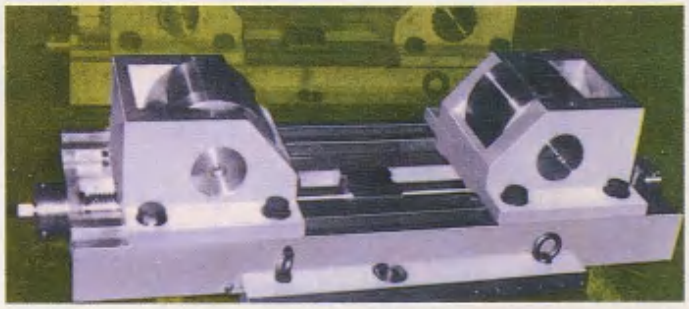
Steady Rest(Open Type)



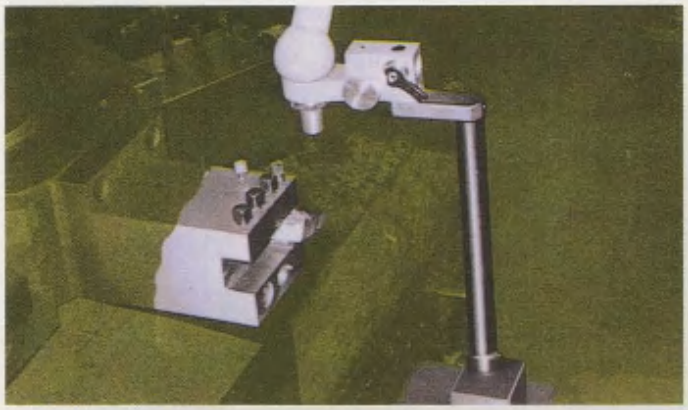
Steady Rest(Closed Type)



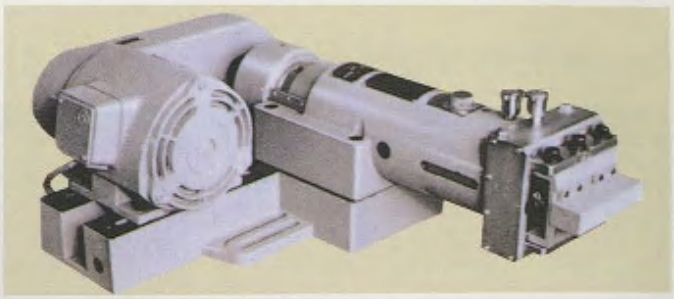
Steady Rest(Semi Closed Type)



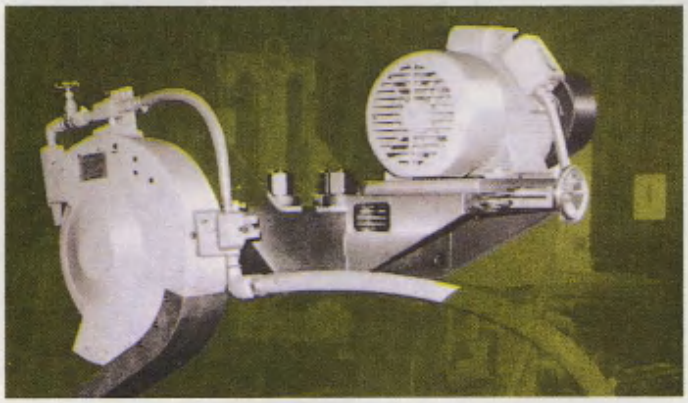
Roller Type Supporting Unit



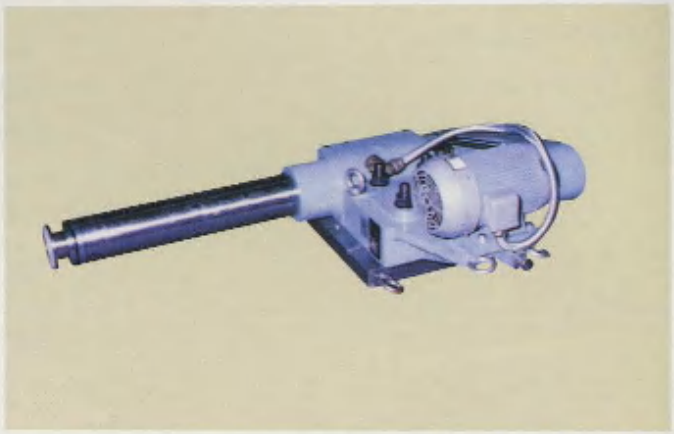
Tool Setting Gauge, Type Ⅳ



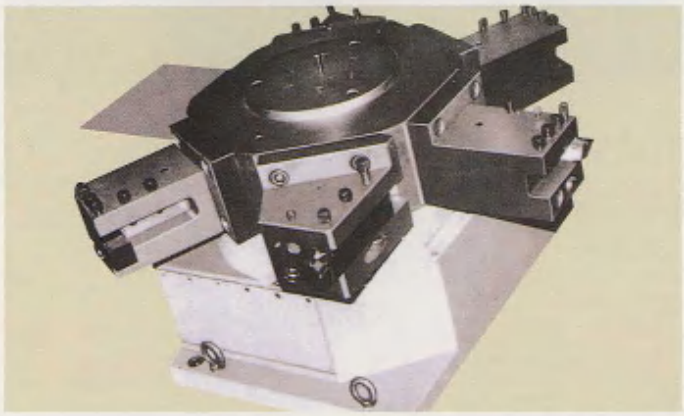
Super Finishing Attachment



Grinding Attachment

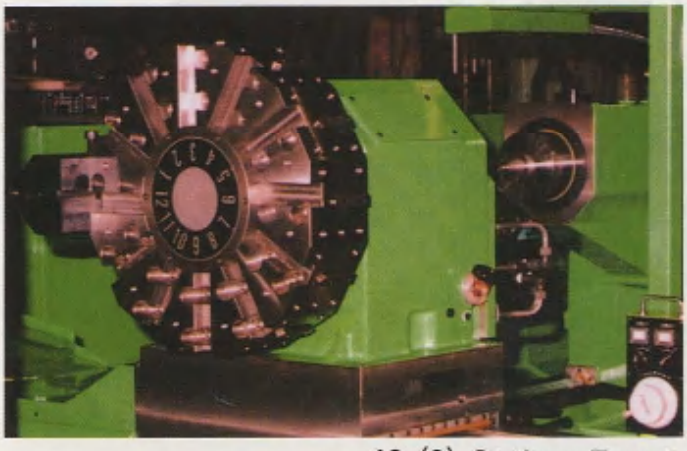


Internal Grinding Attachment

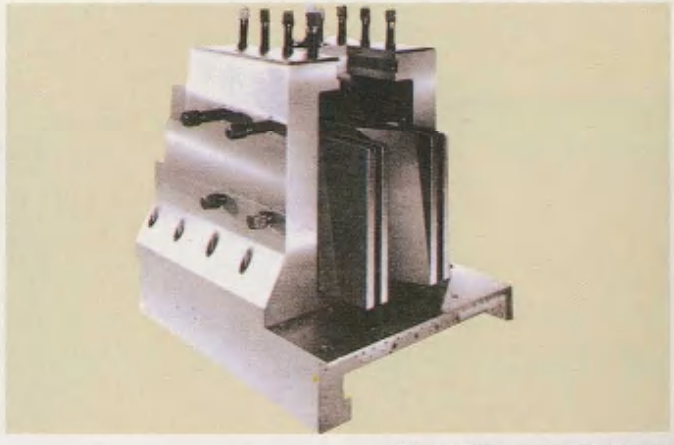


Hexagonal Turret

Chip Conveyor

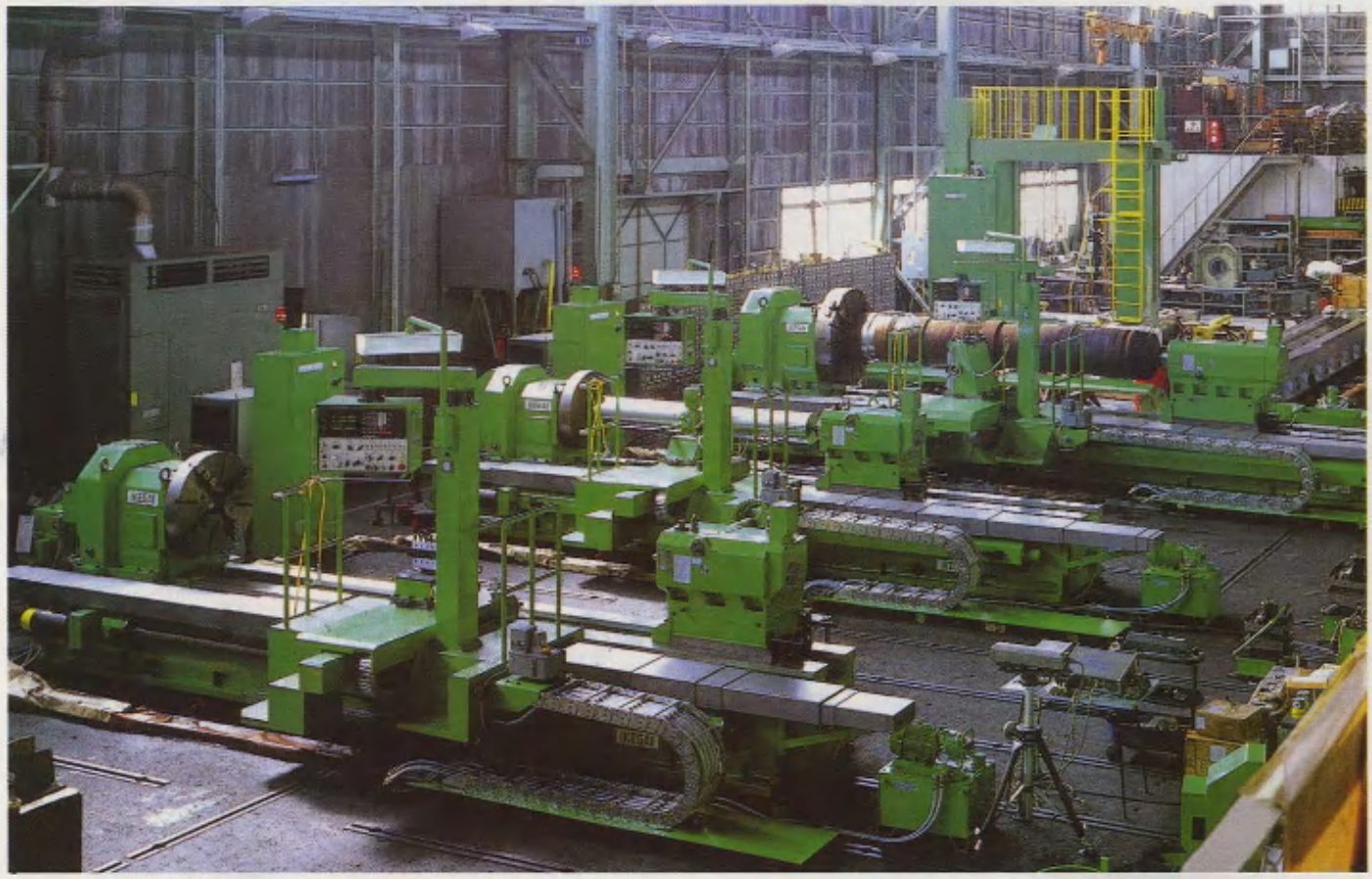


12 (8) Stations Turret



Stay Type Tool Post

Assembly Factory For Large Size CNC Lathe



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